# **PLYMIJVENT®**

clean air at work

## **WELDING CABLE SENSOR**

### WELDING CABLE SENSOR FOR DOWNDRAFT TABLE

Automatic start/stop device which automatically switches the fan of a downdraft table on and off. It consists of a metal clamp with a built-in sensor. The welding cable sensor operates on the basis of a change in the magnetic field of the mass cable of a welding machine. An indication led on top of the sensor illuminates when the welding cable sensor detects a signal, which happens when welding starts. In this case, the extraction fan switches on automatically. When the welding stops, the fan automatically switches off after a certain run-out period.

The welding cable sensor can be used for all electric welding processes, including TIG welding. The cable is to be connected at the rear of the downdraft table.



#### **APPLICATIONS**

The welding cable sensor is intended to be used for the following applications:

- MIG-MAG/GMAW welding
- TIG welding
- FCAW welding
- stick/MMAW welding

Do not use the welding cable sensor for the following applications or in the following circumstances:



• grinding



#### **SPECIFICATIONS**

Physical dimensions and properties	
Dimensions clamp	170 x 70 x 25 mm (6.69 x 2.76 x 0.98 in.)
Connection cable	2,3 m (7.5 ft)
Weight (net)	700 g (1.5 lbs)
■ Electrical data	
Power consumption	0,5 W
Connection voltage	24 VAC
Switch-on current	8-400 A
Mass cable welding machine	max. Ø 35 mm (1.38 in.)
Insulation class	IP 65
Start delay	2 seconds (adjustable)
Stop delay	60 seconds (adjustable)
■ Product combinations	
DraftMax Ultra	downdraft table with automatic self-cleaning filter
■ Scope of supply	
Clamp with 2,3 m (7.5 ft)	of cable and plug
■ Order information	
Article number	7900010350
Number/package	1

■ Shipping data	
Gross weight	950 g (2.1 lbs)
Packing dimensions	
Harmonized Tariff Code	8421.39.2090
Country of origin	the Netherlands

#### **APPROVALS/CERTIFICATES**

CE	
RoHS	Directive 2011/65/EC (RoHS) valid as of 8 June 2011

Product type

Welding cable sensor

Article no.

7900010350

Product category

options and accessories

Version

020312/F

Always check the latest version on www.plymovent.com.