

# Hupertherm RT80 Retrofit Torch



### RT80 TORCH

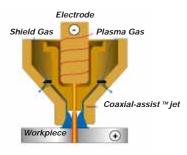
This capable 80-amp torch solution incorporates patented and proven performance enhancements: Coaxial-assist™ jet technology for faster cut speeds and Hypertherm electrode technology for parts life up to 10 times longer. Whether your Powermax1100 is part of a manual or a mechanized system, outfitting it with the new RT80 is sure to set new standards in your metal cutting operations.

### BENEFITS

## The RT80 retrofit torch delivers outstanding product benefits!

- Cut speeds up to 48% faster 19 ipm on 1-inch steel (480 mm/m on 25 mm steel) with patented Coaxial-assist iet technology
- · 173% longer consumable life through unique torch dynamics and HyLife electrode technology
- Consistent cut quality assured by patented blow-back contact-start torch technology
- · Based on the proven design of the Hypertherm T80 torch for the Powermax1250 G3 Series
- Most consumables compatible with existing Powermax1250 and other G3 systems, allowing for consolidation of SKUs
- · New narrow-profile nozzle shield allows drag-cutting convenience with the narrow front-end profile of a nozzle
- · Chemically cross-linked cable jacket is twice as cut resistant and four times more burn resistant than competitive cables
- Quick-disconnect torch assembly provides a strain relief designed for durability
- Backed by 1-year torch-and-lead warranty

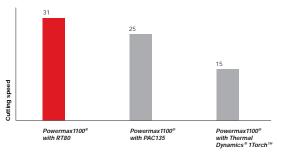
Hypertherm's patented Coaxial-assist jet design boosts cutting speed as much as 20% over conventional designs.



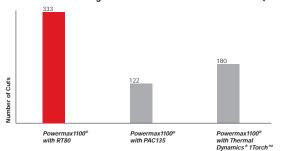
# **PRODUCTIVITY**

The RT80 torch delivers production costs almost 30% lower than the original PAC135T torch on 3/4-inch mild steel, due to higher cutting speeds and dramatically increased parts life.

# Cutting speed on 3/4-inch mild steel (19mm)



### Number of 12-inch edge-started cuts on 3/4-inch mild steel (19 mm)



#### Relative cost of cutting on 3/4-inch mild steel (19 mm)

# RT80 TORCH COMPONENTS

#### Manual torch

#### Mechanized torch



### Kits and accessories

- · Hand-held consumable parts kit
- · Mechanized consumable parts kit
- · Circle cutting guide assembly
- · Leather lead cover
- · Hand heat shield kit

# RT80 torch assemblies

087033	RT80 Hand Torch Assembly, 25 ft (7.5 m) Leads
087034	RT80 Hand Torch Assembly, 50 ft (15 m) Leads
087035	RT80M Machine Torch Assembly, 25 ft (7.5 m) Leads
087036	RT80M Machine Torch Assembly, 50 ft (15 m) Leads

Hypertherm, Powermax, G3 Series, Coaxial-assist, HyLife, FineCut and PAC are trademarks of Hypertherm, Inc. and may be registered in the United States and/or other countries.

© Copyright 1/06 Hypertherm, Inc. Revision 2 891060

All other trademarks are the properties of their respective owners. Data shown are the product of controlled testing in Hypertherm laboratories. Contact Hypertherm for a complete written description of test procedures.

www.hypertherm.com